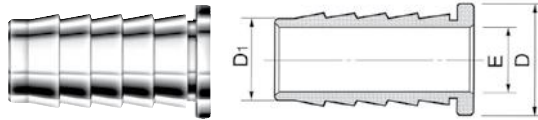


Tube Insert

DI



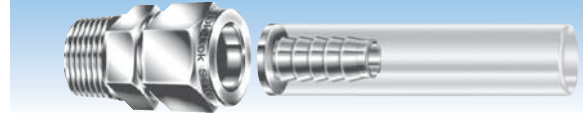
Fractional

Part No.	Plastic Tube				E
	D (Tube OD)		D1 (Tube ID)		
	in.	mm	in.	mm	
DI3-2	3/16	4.76	1/8	3.17	2.28
DI4-2	1/4	6.35	1/8	3.17	2.28
DI4-3	1/4	6.35	3/16	4.76	3.55
DI5-2	5/16	7.93	1/8	3.17	2.28
DI5-3	5/16	7.93	3/16	4.76	3.04
DI5-4	5/16	7.93	1/4	6.35	4.82
DI6-3	3/8	9.52	3/16	4.76	3.04
DI6-4	3/8	9.52	1/4	6.35	4.82
DI8-4	1/2	12.7	1/4	6.35	4.82
DI8-6	1/2	12.7	3/8	9.52	7.87
DI10-6	5/8	15.87	3/8	9.52	7.87
DI10-8	5/8	15.87	1/2	12.70	11.17
DI12-8	3/4	19.05	1/2	12.70	11.17
DI12-10	3/4	19.05	5/8	15.87	14.22
DI16-12	1	25.4	3/4	19.05	17.52

Installation Instructions

Tube Insert

for Nylon or soft Plastic Tubing



tube insert supports the soft plastic tube internally. This helps the soft tube to connect to port with no collapse.

1. Fully insert the tube insert into the soft plastic tube end. .
2. Insert the soft tube end into the port.
3. Finger-tighten the nut.
4. Tighten the nut 1 1/4 turns with a wrench, keeping the body steady with a backup wrench.
 - Tighten 3/4 turn for 3/16 in. fittings.

Metric

Part No.	Plastic Tube		E
	D (Tube OD)	D1 (Tube ID)	
DI6M-4M	6	4	2.8
DI8M-6M	8	6	4.4
DI10M-8M	10	8	6.4
DI12M-8M	12	8	6.4
DI12M-10M	12	10	8.3